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	informa	TION	REPOR	eres.	CD-NO.	41	
COUNTRY	Czechoslovakia		700-	1	DATE DISTR. 5 A	PR 51	
SUBJECT	Zhrojovka Brno Gear and Pres Plant in Prague - Hloubetin	3	ALCI TO	FAY 19	NO. OF PAGES	2	
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	A STATE OF THE PROPERTY OF THE	7					25X1
1.	The former Havlik Flant for at Fodebradska 531 in Prague- The plant employs about 190 pone shift in all departments	-Hloubet production except	in IX is now on workers a the lathe sh	a subor and 30 nop whe	dinate to Zbro; clerks. York i re two shifts a	jovka Brno. is done in ure worked.	
	The militia of 30 nembers does and two watchmen guard the us of the plant include the following the plant include the pl	es not pa orks. Th	articipate i	in plan	t security. A	gatekeeper	
	a. Hanager	Hron,					25 X 1
	b. Business Manager	Sedlal	ς.				
	c. Technical Hanager	Pechor	reelc				
	d. Freduction Chief	Carmr					
	e. Foreman for Gear Producti	on Sven	ale				
	f. Chairman of the lorkers! Council	Voltr	•				
	g. Commander of the Workers' Militia	2denek	Psenicka				
	h. Chairman of the Czech Youth Union	Milan	Prochazka.				
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CENTRAL INTELLIGENCE AGENCY

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- 2. The plant produces truck winches, sphere heads (sic), dividing heads for milling machines, saws for printing lead, pre-print and high-speed presses with color head, gear boxes to one meter in diameter, gear wheels, gear axles, helical gears to 2000 m in diameter, brake boxes, and railroad electrical equipment boxes. Castings are supplied by Alba Mational Corporation in Prague-Horovice. Brass, bronze and special steels are in short supply. The quality of production is poor because of low grade raw raterials and the lack of skilled workers. Power for the plant is supplied by connercial power line. Military production is delivered to the Military Geographic Institute.
- 3. Nachinery of the various production departments of the plant include the following:
 - a. Milling and lathe Department, 500 m by 200 m in area, served by a narrow-gauge railway which runs between the banks of lathes.
 - 6 gear hobbing rachines, 3 m high
 - 3 slotting machines, 3 m high
 - 3 gear cutting machines for helical gears grinding machines
 - 20 small milling rachines many lathes, 6 to 7 m between tips. Hew large lathes have been added.
 - b. Tool Department
 - 1 small lathe
 - l precision Lathe
 - drill presses
 - 1 precision drill press with an accuracy to 0.01 rm
 - 1 shaper
 - 1 profile milling machine
 - c. Forge
 - l electric power harmer
 - 1 grinder
 - 3 oil wats for tempering gear wheels and journals
 - d. Grinding Department
 - 1 vertical grinding machine, accurate to 0.01 mm
 - 2 horizontal grinding machines, accurate to 0.0. mm
 - e. Assembly Department
 - I keywey milling machine
 - 1 thread rilling cutter
 - 4 high-sreed drill presses
 - 2 large planers

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